

PAINTCOR

SUPREME QUALITY *Since 1986*

ALLPRIME

Description and Application

CATEGORY

Primer

DESCRIPTION

All Prime is a water-based, nontoxic anti-corrosive, Red Oxide in colour paint used for priming mild steel and galvanised iron.

FEATURES

All Prime metal primer is a modified acrylic bound primer that:

- Incorporates various anti-corrosive pigments.
- Is used for the priming of structural steel as well as galvanised iron, combating white and red rust.
- Dries quickly to a hard finish with excellent adhesion and good acid rain resistance.
- Is low in odour while being nontoxic and environmentally friendly.
- Formulated for Highveld conditions.

SURFACE PREPARATION AND APPLICATION

Mild steel

1. Use Paintcor's Grime Reaper to remove all grease and oil from the steel to be primed (see Grime Reaper Data sheet).
2. Sand or shot blast all steel back to bright metal (removing all mill scale and rust). Remove all sanding dust.
3. Apply 2 coats of All Prime. Allow at least 30 minutes at 25°C to dry between coats.

New Galvanised iron

1. Use Paintcor's Grime Reaper to remove all grease and oil from the galvanized iron to be primed (see Grime Reaper Data sheet). Allow to dry.
2. Remove all white or red rust from the galvanized iron surface, if any. (White rust can be removed by washing the galvanized sheeting thoroughly with undiluted white spirit vinegar). Rinse well with water after washing and allow to dry.

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3. Apply 1 coat of All Prime and allow to dry.

Previously Painted Mild Steel

1. Remove all loose, peeling paint if any.
2. Where paint has been removed back to bare metal, sand metal to a bright finish, and sand edges of scar to zero. Paintcor's Rust Converter may be used on the rust instead of sanding back to bright metal (see Rustcon data sheet).
3. Prime the exposed metal only with two coats of Paintcor All Prime. Allow to dry between coats.

Previously Painted Galvanised Iron

1. Remove all loose and peeling paint.
2. If there is any rust on exposed galvanised iron, then remove the rust and bring the iron back to bright metal. Alternatively, Paintcor's Rustcon may be used on the rust instead of sanding it back to bright metal. (See Rustcon data sheet).
3. Apply one coat of All Prime to areas where rust was removed, allow to dry. Now apply 1 coat of Allprime to all exposed galvanising, this will result in 2 coats of Allprime over areas where rust was removed. Allow 30 minutes at 25°C to dry between coats.
4. Finally overcoat with top coats of your choice.

NB: If over coating with solvent based top coats, then allow the complete primer system 12 hours to dry at 25°C before over coating.

APPLICATION METHOD

Apply with Brush, Roller or Airless Spray

CLEANING EQUIPMENT

Clean all equipment with water immediately after use.

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