

PAINTCOR

SUPREME QUALITY *Since 1986*

HIGLO

Description and Application

CATEGORY

Wall Coating / Wood Paint / Trim

DESCRIPTION

HiGlo enamel has been formulated to provide protection for wood, metal and other surfaces. It will dry to a high gloss finish.

FEATURES

- HiGlo enamel is a hard wearing high gloss enamel that is resistant to water and solvents.
- It has been designed to 'yellow' as little as possible in dark areas.
- It has good hiding power and excellent flow (i.e. brush strokes will level out during the drying process) No lead is added in during the manufacturing process.
- All pigments used are non-toxic.

SURFACE PREPARATION AND APPLICATION

MILD STEEL – PREVIOUSLY PAINTED

1. Check adhesion of existing paint (Cross hatch adhesion test). Using a Stanley knife, cut through the paint surface to the substrate vertically and horizontally approximately 3mm apart, creating little squares. If the edges of the squares curl up, and the square can easily be removed, this means the adhesion of the old paint system is failing.
2. Remove all loose or peeling paint.
3. Wash existing paint to remove all dirt and grime. Rinse well and allow to dry.
4. Sand existing paint to a clean matt finish. Remove sanding dust.
5. Sand exposed metal (if any) to bright steel. Remove sanding dust.
6. Apply 2 coats of Paintcor's AllPrime to exposed metal only. Allow to dry between coats.
7. Apply 1 coat Paintcor's UniSub Universal Undercoat. Allow to dry.
8. Apply 1 or 2 coats of Paintcor's HiGlo enamel with brush, roller or spray. In case of spray. 10% turpentine may be added. Allow to dry between coats.

Paintcor cc

Reg No: CK 86/19456/23

VAT No: 4830119311

Members: G. Williams, G. Adendorff
W. Williams

Head office: 1494 Mailship
street, Laser Park, Honeydew, 2040
Postal Address: P.O. Box 917,
Northriding, 2162
RSA

Email
sale@paintcor.co.za
Website
www.paintcor.co.za

Tel: 011 794 2885
Fax no: 011 794 6955
Emergency Numbers
+27(0) 79 526 1565
+27(0) 84 305 5636



SABS
ISO 9001 Accredited



PAINTCOR

SUPREME QUALITY *Since 1986*

MILD STEEL - NEW

1. Degrease steel. Shot blast the steel according to SA2.5 specification to remove mill scale and other contaminants(or sand back to bright finish by hand), then before the steel rusts.
2. Apply two coats of Paintcor's AllPrime to all steel to be painted. Allow to dry between coats.
3. Apply 1 coat of Paintcor's UniSub Universal Undercoat .Allow to dry.
4. Apply 1 or 2 coats of Paintcor's HiGlo Enamel with brush, roller or spray. In case of spray. 10% turpentine may be added. Allow to dry between coats.

DOORS AND FRAMES –NEW

1. Sand door and frame to a clean smooth finish. Remove sanding dust.
2. Spot prime exposed metal (if any) with 1 coat of Paintcor's AllPrime. Allow to dry.
3. Apply 1 coat Paintcor's UniSub Universal Undercoat to all areas to be painted. Allow to dry.
4. Apply 2 coats of Paintcor's HiGlo Enamel with a brush, roller or spray. In case of spray. 10% turpentine may be added. Allow to dry between coats.

DOORS AND FRAMES – PREVIOUSLY PAINTED

1. Check adhesion of existing paint (Cross hatch adhesion test). Using a Stanley knife, cut through the paint surface to the substrate vertically and horizontally approximately 3mm apart, creating little squares. If the edges of the squares curl up, and the square can easily be removed, this means the adhesion of the old paint system is failing.
2. Remove all loose or peeling paint.
3. Wash existing paint to remove all dirt and grime. Rinse well and allow to dry.
4. Sand existing paint to a clean matt finish. Remove sanding dust.
5. Sand any exposed metal to a bright finish, remove sanding dust then apply 1 coat of Paintcor's Allprime. Allow to dry.
6. Apply 1 coat of Paintcor's UniSub Universal Undercoat to all areas to be painted. Allow to dry.
7. Apply 1 or 2 coats of Paintcor's HiGlo Enamel with a brush, roller or spray. In case of spray. 10% turpentine may be added. Allow to dry between coats.

FOR OUSTANDING RESULTS ON NEW FRAMES AND DOORS

1. After sanding and priming the frame and door, apply at least 2 coats of UniSub, sanding between and after the coats with a 320 grit waterpaper. Remove sanding dust.
2. Apply the first coat of HiGlo Enamel undiluted. Allow to dry.
3. Sand again with 320 grit water paper.
4. Apply a 2nd coat of HiGlo enamel diluted with 10% mineral turpentine. Allow to dry and sand again.
5. Apply a 3rd and final coat diluted between 10% and 15% with mineral turpentine. Allow to dry. This will leave you with a high gloss door that appears to have been sprayed. (Well worth the trouble!)

Paintcor cc

Reg No: CK 86/19456/23

VAT No: 4830119311

Members: G. Williams, G. Adendorff
W. Williams

Head office: 1494 Mailship
street, Laser Park, Honeydew, 2040
Postal Address: P.O. Box 917,
Northriding, 2162
RSA

Email
sale@paintcor.co.za

Website
www.paintcor.co.za

Tel: 011 794 2885
Fax no: 011 794 6955
Emergency Numbers
+27(0) 79 526 1565
+27(0) 84 305 5636



SABS
ISO 9001 Accredited



PAINTCOR

SUPREME QUALITY *Since 1986*

NEW PLASTER OR GYPSUM PLASTER

1. Prime new plaster with plaster primer. See PlasterPrime D.A. Sheet.
2. Apply 2 coats HiGlo Enamel with brush, roller or spray*, with or without Unisub Universal Undercoat. (Unisub Universal Undercoat would only be used to achieve a smoother finish)

*If applying by spray method, 10% turpentine may be added. Allow to dry between coats.

PREVIOUSLY PAINTED PLASTER

1. Check adhesion of existing paint (Cross hatch adhesion test). Using a Stanley knife, cut through the paint surface to the substrate vertically and horizontally approximately 3mm apart, creating little squares. If the edges of the squares curl up, and the square can easily be removed, this means the adhesion of the old paint system is failing.
2. Remove all loose or peeling paint.
3. Wash existing paint to remove all dirt and grime. Rinse well and allow to dry.
4. Sand existing paint to a clean matt finish. Remove sanding dust
5. Prime exposed plaster (if any) with one coat of Paintcor's PlasterPrime. Allow to dry.
6. Apply 1 coat Paintcor's UniSub Universal Undercoat . Allow to dry.
7. Apply 1 or 2 coats of Paintcor's HiGlo Enamel with brush, roller or spray. In case of spray. 10% turpentine may be added. Allow to dry between coats.

CLEANING EQUIPMENT

Clean all equipment with mineral turpentine immediately after use.

Paintcor cc

Reg No: CK 86/19456/23

VAT No: 4830119311

Members: G. Williams, G. Adendorff
W. Williams

Head office: 1494 Mailship
street, Laser Park, Honeydew, 2040
Postal Address: P.O. Box 917,
Northriding, 2162
RSA

Email
sale@paintcor.co.za
Website
www.paintcor.co.za

Tel: 011 794 2885
Fax no: 011 794 6955
Emergency Numbers
+27(0) 79 526 1565
+27(0) 84 305 5636



SABS
ISO 9001 Accredited

